



## 2019-2024 6.7L Cummins Upper Coolant Pipe

Covers installation of PN: WCF100223 & WCF100251



1. Drain the coolant.
2. Remove the factory coolant hose/support bracket by removing one 10mm bolt.



3. Coat insides of the new boots with Assemblee Goo or equivalent grease to ease install.
4. Install the boot and clamps on thermostat housing and end of pipe.



5. Install the boot on radiator.

6. Install the coolant pipe into the thermostat boot all the way.



7. Using screwdriver or pick, run boot around the end of the pipe while pushing into the boot.



8. Install clamps.



9. After everything is in place and tightened down, a pressure test of the cooling system is recommended. If you don't have access to one, you can get the truck up to temperature and inspect for leaks. After a few drive cycles, it is best to recheck t-bolt clamps to ensure they are still tight and no leaks are present.

Any Questions, Comments, or Feedback?

Reach us by Email- [Sales@wcfab.com](mailto:Sales@wcfab.com)

Or the shop phone- 630-277-8239

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