



2017-2024 L5P Duramax High Flow Cast Turbo Intake Horn

Covers Installation of PN: WCF100775



1. Disconnect both batteries before install.
2. Remove the factory intake tube and resonator box.



3. Remove valve cover breather hose from intake horn by twisting and pulling up at the same time. Usually, the metal clamp can stay in place and you can slide directly on to the new intake horn.



4. Remove wiring from A/C switch to avoid damage.



5. Remove two 13 mm head bolts holding the turbo inlet horn to turbo using a long extension and swivel socket (1/4" drive).



6. Remove factory intake horn.



7. Install studs into the turbo housing by hand until they bottom out.



8. Now, install the intake horn onto the studs. A small amount of grease or assembly gel can be used to keep the o-ring in place.



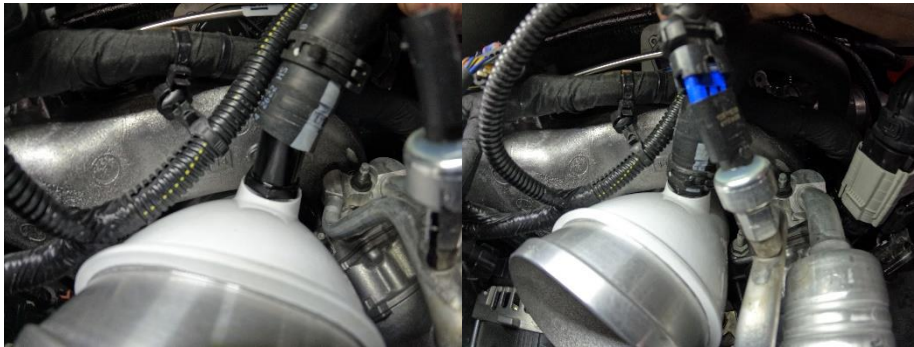
9. A small amount of grease is used to hold nut in socket during assembly.



10. Torque to factory spec (25 nm/18 ft. lbs). There are two nuts holding the intake horn to the turbo housing.



11. Reconnect PCV line to supplied threaded bung on your new intake horn & reconnect AC sensor.



12. Reinstall airbox and intake tube.



13. Reconnect both batteries and start truck to check for any leaks after some idle time.

Any Questions, Comments, or Feedback?

Reach us by Email - Sales@wcfab.com

Or the shop phone - 630-277-8239

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