



## **2017-2024 6.7L Power Stroke Upper Coolant Pipe Kit**

Covers installation of PN: WCF100311



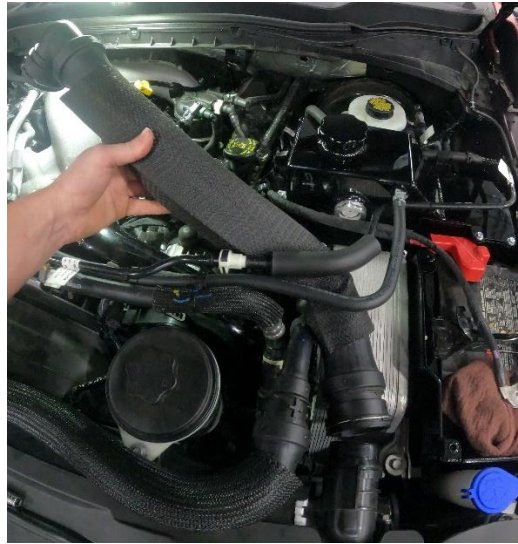
1. Drain primary cooling system by using petcock on lower driver side of radiator.



2. Use a screwdriver/pick to release both hose retaining clips by pulling them out.



3. Remove radiator hose after clips are removed.



4. Install two o-rings into each quick connect adapter and lubricate after o-rings are installed and fully seated (Dr Tranny's Assemblee Goo works well for this).



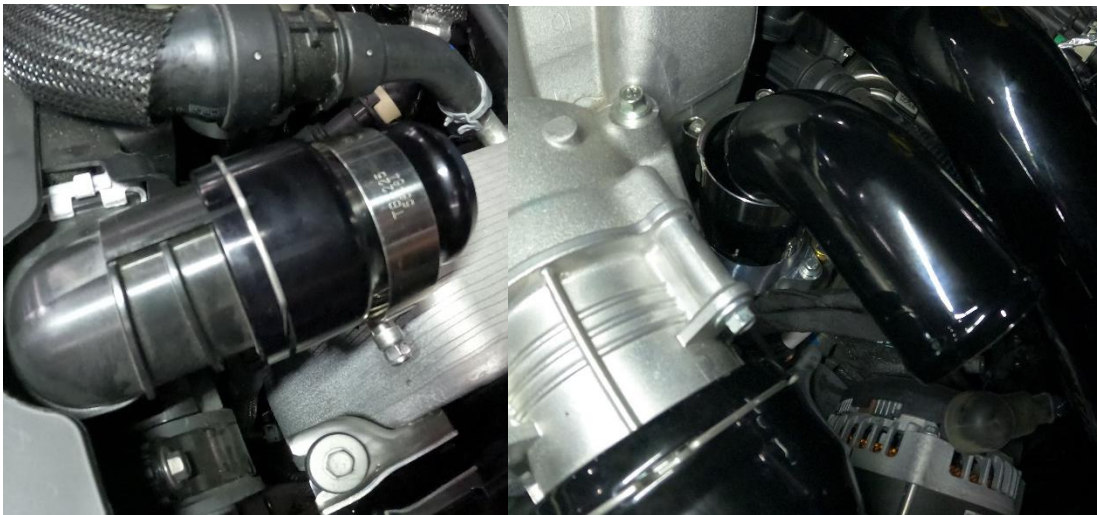
5. Install 90 degree adapter onto thermostat housing, making sure to line up notch on side. Double check to make sure adapter is fully seated onto thermostat housing.



6. Install straight adapter on radiator side, making sure notch on side lines up as well. Make sure adapter is fully seated onto radiator & clip is seated in place.



7. Slide one clamp onto each side of coolant pipe as well as onto each adapter on truck.



8. Install boots on each end of coolant pipe (lube on boots eases install) and clamp in place.



9. Feed coolant pipe under vacuum/coolant hoses.



10. Install at thermostat housing, followed by radiator side and tighten existing clamps in place.



11. Make sure coolant petcock is closed and refill coolant system.



12. A pressure test of the cooling system is recommended. If you don't have access to one, you can get the truck up to temperature and inspect for leaks. After a few drive cycles, it is best to recheck t-bolt clamps to ensure they are still tight and no leaks are present.

Any Questions, Comments, or Feedback?

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