



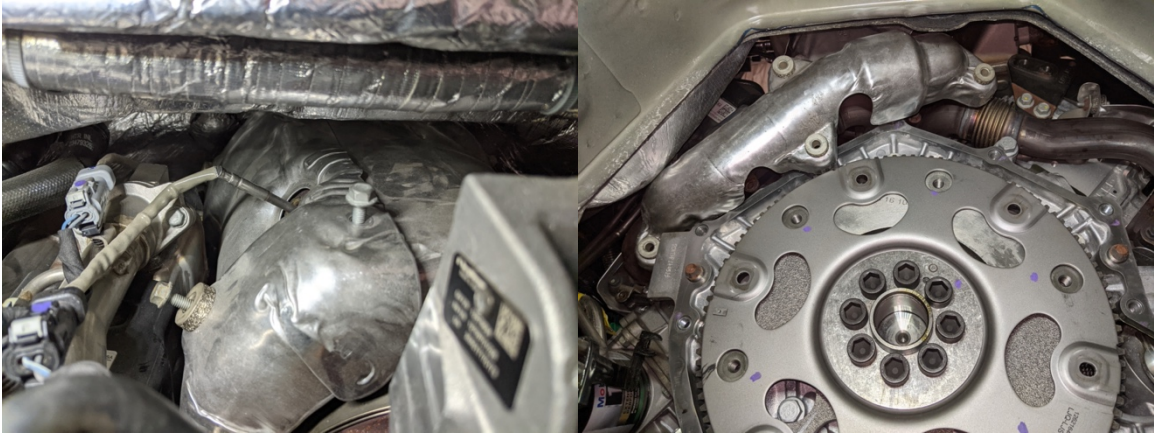
## 2017+ L5P 2" Up Pipe Install

Covers installation of PN: WCF100624

**\*THESE INSTRUCTIONS ARE BASED ON REMOVING THE TRANSMISSION FOR INSTALLATION\***

### Drivers' Side Up Pipe

1. Remove heat shield.



2. Remove six up pipe bolts (13 mm).
3. Clean surfaces on exhaust manifold and turbo pedestal.
4. Make sure threads are clean and not damaged.
5. Route up pipe around the rear cover from top to bottom with turbo gasket and two bolts holding it in place.
6. Loosely install turbo bolts.
7. Slip exhaust manifold gasket in place noting its orientation.
8. Loosely install all bolts making sure not to cross thread.
9. Snug then torque all bolts evenly to 24 ft lbs (ARP) 18 ft lbs (OEM bolt). The top exhaust bolt is difficult to get a torque wrench at. You can use a stub extension, swivel and long extension to get to it. Make sure that this bolt is tight with long ¼" ratchet or similar. Swivel can cause false torque readings.



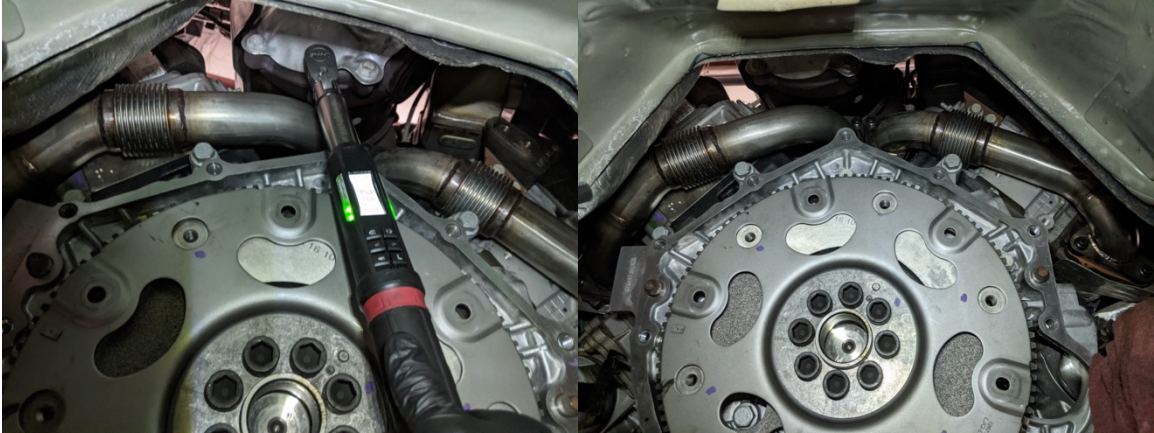
### Passengers' Side Up Pipe

1. Remove the heat shield.



2. Remove six up pipe bolts.
3. Clean surfaces.
4. Install new up pipe with gaskets and bolts.

5. Snug, then torque.



Any Questions, Comments, or Feedback?

Reach us by Email- [Sales@wcfab.com](mailto:Sales@wcfab.com)

Or the shop phone- 630-277-8239

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