

2015-2019 HD Silverado Lower Valance Filler Panel

Covers installation of PN: WCF100425, WCF100427, WCF100426, WCF100428

1. Open hood.



2. Remove plastic radiator cover under hood by removing twelve plastic pop rivets to reveal radiator stack.



3. Remove grille. There are four bolts on top and push disconnects.



4. Remove front bumper. There are four bolts in the center and one on each end in front of the tires. Disconnect the wiring harness underneath the bumper towards the passenger side. The Bumper harness stays on the bumper for removal. Unplug fog lights if equipped. Lay bumper face down on cardboard or towel.





5. Remove lower valance metal support. There are six upper 15mm bolts and six lower 10 mm bolts.



6. Remove both bumper support brackets and fog lights from each side of the bumper. There are five 15 mm bolts on each side.





7. Unclip fog light and park sensor wiring harness.

8. Remove eight plastic clips and three 10 mm bolts from transmission cooler duct plastic. Remove park sensor if applicable. This removes from the front of the bumper. It needs to be removed so that you can access the lower valance bolts.







- 9. Remove the lower valance. Therea re 10 mm bolts across the bumper.
- 10. Transfer spring nuts to new valance and install eight 10 mm bolts to attach new valance.



11. Reassemble in reverse order.





Any Questions, Comments, or Feedback?

Reach us by Email- Sales@wcfab.com

Or the shop phone- 630-277-8239

Thank you for purchasing from Wehrli Custom Fabrication!